



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G02732-3G

Job Sheet 170212



Part No: RBW6705G02732-3G

Job Qty: 2 ea

Part Name: Tail Rotor Actuator Stroke Gag



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02731-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/30/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	2 pcs		1/31/18	0.00	1.00	Small Fab-9		MCL
120	QC	2 pcs		1/31/18	0.00	0.00	QC5		EB
130	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3		
140	QC21-SA	2 Ea		1/31/18	0.00	0.00	QC21		GA099

Part Op 110 - -Assemble as per DWG. Sheet 1 ***Cut lanyard at 12.0"***

Descriptions: 120 - Black ink stamp T/N on flag to fit as per DWG.

130 - Black ink stamp T/N on flag as per DWG.

DAS
21
9-80

APR 06 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	3896T31	4	296	0	0
	CL-2-C	2	525	0	0
	NAS1756-12 5054659	2	182	0	0
	RBW6705G02732-3G-198	2	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:50 AM Dart.lajeunesse.marie



Container No: S058431



Part: RBW6705G02732-3G

Job No: 170212

Serial No/Batch: S058431

Revision: C

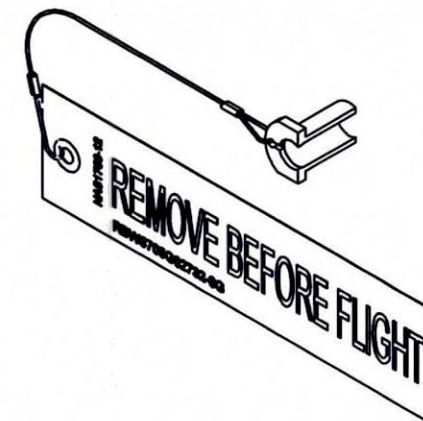
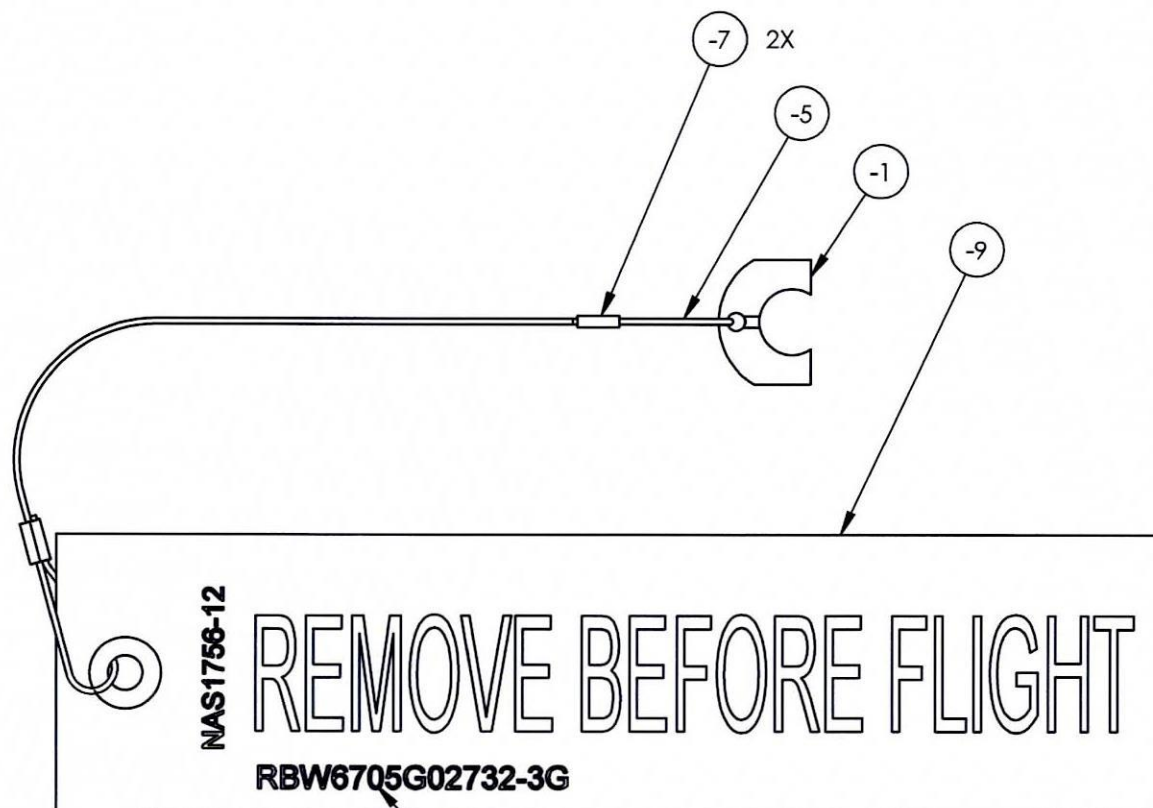
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/05/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CORRECTED T/N ON -9. ADDED NOTE 2 & MADE SECTION A-A VIEW FOR CLARITY PER GE.	4/25/2011	RJC	RW
B		DELETED -3 KEY RING.	8/29/2012	RJC	SE
C	14-0135	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D T/N WAS RBW6705G02731-3G IS RBW6705G02732-3G. -1 ADDED DETAIL B. CH'D DIMS WAS .180 IS .188, WAS .997 IS .992, WAS 1.288 IS 1.531, WAS 1.498 IS 1.767. ADDED DIMS 1.35 & .02 X 45°.	8/18/2014	DPD	RJC



SHOP COPY
RETURNED TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170212 ucs
1801-11

NOTES:

- PART OF KIT RBW6705G00132-3G.
- QUANTITY 1 PER KIT.

DART AEROSPACE	
TITLE STROKE GAG, T/R ACTUATOR	
DWG NO. RBW6705G02732-3G	REV C
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:4	DATE 2/9/2011
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	STROKE GAG, T/R ACTUATOR	WHITE DELRIN	Ø1-3/4 X 1-5/8	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 X 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1
		B/O	-9	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12 AIRCRAFT HARDWARE	1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								